

Work Order ID 94562

December-19-12 11:52:05 AM

Page 1

Item ID: 647.9610

Revision ID:

Item Name: LH Fwd Wiper Deflector

Start Date: 1/17/13

Start Qty: 30.00

30

Required Date: 1/17/13

Req'd Qty: 30.00

30

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
647.9600									
100		0.00							
100									
Bandsaw	Memo	0.00							
Jcaspa Bandsaw	CUT AT 9.25" LONG								
110		0.00							
110									
Outsource5	Memo	0.00							
Outsource process - Machining	ISSUE P/O: 19277								
	POSSIBLE SUPPLIER: ARCHER PRECISION								
	Certificate of conformaty required								
115	Receive & Inspect for Damage & Mat'l Certs	0.00							
115									
Packaging	Memo	0.00							
Packaging									

94562

647.9610
B94562

Accept

N900040100

Setup/Start

NS1

Stop

NS2

Cust Item ID:

Customer:

13-01-28

30

13-03-7

30x

13-7-16

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 33%;">Skid-tube <input type="checkbox"/></td> <td style="width: 33%;">Crosstube <input type="checkbox"/></td> <td style="width: 33%;">Water Jet <input type="checkbox"/></td> <td style="width: 33%;">Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data									
Equip/Tooling									
Operator									
Material									
Setup									
Other									
Process									
Supplier									
Training									
Unapproved									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio	<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions	<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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Work Order ID 94562

94562

Page 2

December-19-12 11:52:05 AM

Item ID: 647.9610

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: LH Fwd Wiper Deflector

Start Date: 1/17/13

Start Qty: 30.00

30

Cust Item ID:

Required Date: 1/17/13

Req'd Qty: 30.00

30

Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

117

QC6- Inspect dimensions to drawing

0.00

117

QC

Memo

0.00

Quality Control

118

0.00

118

HandFinish

Memo

0.00

Hand Finishing

REMOVE ALL PART MARKINGS

120

0.00

120

Outsource4

Memo

0.00

Outsource process - Anodize

HARD ANODIZE IAW MIL-A-8625 TYPE 3
COLOUR BLACK

B 20478

30

30 MB-717

MB-07-24

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS					
Part No. _____		Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>		
NCR No. _____		Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>		
		Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>		
		Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>			

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data									
Equip/Tooling									
Operator									
Material									
Setup									
Other									
Process									
Supplier									
Training									
Unapproved									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio	<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions	<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge	<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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Work Order ID 94562

94562

Page 3

December-19-12 11:52:05 AM

Item ID: 647.9610

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: LH Fwd Wiper Deflector

Start Date: 1/17/13 Start Qty: 30.00

30

Cust Item ID:

Required Date: 1/17/13 Req'd Qty: 30.00

30

Customer:

Reference:

Run Start ***NR1***

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop ***NR2***

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Receive & Inspect for Damage & Mat'l Certs

0.00

130

Packaging

Memo

0.00

Packaging

IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV

30x

SP
13-8-20

140

QC5- Inspect part completeness to step on W/O

0.00

140

QC

Memo

0.00

Quality Control

N/A
SMB

150

Spray Painting per QSI005 4.2

0.00

150

SprayPaint

Memo

0.00

Spray Painting

PRIME AS PER DWG NOTE #2

Ym125452

CZ 13/07/24 30

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data									
Equip/Tooling									
Operator									
Material									
Setup									
Other									
Process									
Supplier									
Training									
Unapproved									

FAULT CATEGORY

Landing Gear	General	Other
<input type="checkbox"/> Bending	<input type="checkbox"/> Bend	<input type="checkbox"/> Grain
<input type="checkbox"/> Centre Not Concentric to O/S	<input type="checkbox"/> BOM/Route	<input type="checkbox"/> Hardware
<input type="checkbox"/> Cracks	<input type="checkbox"/> Broken/Damaged	<input type="checkbox"/> Inspection Incomplete
<input type="checkbox"/> Crushed/Crimped	<input type="checkbox"/> Burrs	<input type="checkbox"/> Instructions Incomplete/Unclear
<input type="checkbox"/> Cuffs	<input type="checkbox"/> Contamination	<input type="checkbox"/> Maintenance
<input type="checkbox"/> Heat Treat	<input type="checkbox"/> Countersink	<input type="checkbox"/> Mislabeled
<input type="checkbox"/> Inspection Strip in Tube	<input type="checkbox"/> Cut Too Short	<input type="checkbox"/> Misread
<input type="checkbox"/> Ripples in Bend	<input type="checkbox"/> Drill Holes	<input type="checkbox"/> Offset
<input type="checkbox"/> Torque Waves in Extrusion	<input type="checkbox"/> Drawing	<input type="checkbox"/> Out of Calibration
<input type="checkbox"/> Turning Sequence	<input type="checkbox"/> Finish	<input type="checkbox"/> Out of Sequence
<input type="checkbox"/> Wave/Twist in Tube	<input type="checkbox"/> Folio	<input type="checkbox"/> Outside Dimensions
		<input type="checkbox"/> Ovalized
		<input type="checkbox"/> Over/Under tolerance
		<input type="checkbox"/> Part Incorrect
		<input type="checkbox"/> Part Lost/Missing
		<input type="checkbox"/> Part Moved
		<input type="checkbox"/> Positioned Wrong
		<input type="checkbox"/> Power Loss/Surge
		<input type="checkbox"/> Pressure/Forced
		<input type="checkbox"/> Temperature/Cure
		<input type="checkbox"/> Weld
		<input type="checkbox"/> Wrong Stock Pulled
		<input type="checkbox"/> Other

Work Order ID 94562

94562

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Item ID: 647.9610

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: LH Fwd Wiper Deflector

Stop ***NS2***

Start Date: 1/17/13

Start Qty: 30.00

30

Cust Item ID:

Required Date: 1/17/13

Req'd Qty: 30.00

30

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start ***NR1***

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

~~QC14~~ Inspect Spray Paint

0.00

160

QC

Memo

0.00

Quality Control

170

Identify as per dwg & Stock Location: ST417

0.00

170

Packaging

Memo

0.00

Packaging

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

0.00

Quality Control

30

30x

SP
13-8-22

MLJ 13-08-22

13-08-22

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data									
Equip/Tooling									
Operator									
Material									
Setup									
Other									
Process									
Supplier									
Training									
Unapproved									

FAULT CATEGORY

Landing Gear	General	Other
<input type="checkbox"/> Bending	<input type="checkbox"/> Bend	<input type="checkbox"/> Grain
<input type="checkbox"/> Centre Not Concentric to O/S	<input type="checkbox"/> BOM/Route	<input type="checkbox"/> Hardware
<input type="checkbox"/> Cracks	<input type="checkbox"/> Broken/Damaged	<input type="checkbox"/> Inspection Incomplete
<input type="checkbox"/> Crushed/Crimped.	<input type="checkbox"/> Burrs	<input type="checkbox"/> Instructions Incomplete/Unclear
<input type="checkbox"/> Cuffs	<input type="checkbox"/> Contamination	<input type="checkbox"/> Maintenance
<input type="checkbox"/> Heat Treat	<input type="checkbox"/> Countersink	<input type="checkbox"/> Misabeled
<input type="checkbox"/> Inspection Strip in Tube	<input type="checkbox"/> Cut Too Short	<input type="checkbox"/> Misread
<input type="checkbox"/> Ripples in Bend	<input type="checkbox"/> Drill Holes	<input type="checkbox"/> Offset
<input type="checkbox"/> Torque Waves in Extrusion	<input type="checkbox"/> Drawing	<input type="checkbox"/> Out of Calibration
<input type="checkbox"/> Turning Sequence	<input type="checkbox"/> Finish	<input type="checkbox"/> Out of Sequence
<input type="checkbox"/> Wave/Twist in Tube	<input type="checkbox"/> Folio	<input type="checkbox"/> Outside Dimensions
		<input type="checkbox"/> Ovalized
		<input type="checkbox"/> Over/Under tolerance
		<input type="checkbox"/> Part Incorrect
		<input type="checkbox"/> Part Lost/Missing
		<input type="checkbox"/> Part Moved
		<input type="checkbox"/> Positioned Wrong
		<input type="checkbox"/> Power Loss/Surge
		<input type="checkbox"/> Pressure/Forced
		<input type="checkbox"/> Temperature/Cure
		<input type="checkbox"/> Weld
		<input type="checkbox"/> Wrong Stock Pulled
		<input type="checkbox"/> Other

Picklist Print

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Page 1

Work Order ID: 94562
 Parent Item: 647.9610
 Parent Item Name: LH Fwd Wiper Deflector

Start Date: 1/17/13 Required Date: 1/17/13
 Start Qty: 30.00 Required Qty: 30.00

Comments: IPP REV:A NEW ISSUE 12-11-19 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
647.9610P LH Fwd Wiper Deflector		Purchased	No				Each	0.0000		30			
M7075T6B4.000X4.500 7075-T6 BAR 4.000' X 4.500"		Purchased	No				f	8.0000		24.631579			

Location	Loc Qty	Loc Code
MAT049	8	
124030	8	

124383

M124571 X 7.7

30 X 80-13-7-16
 24.631579

15.5 A 13-01-28

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data									
Equip/Tooling									
Operator									
Material									
Setup									
Other									
Process									
Supplier									
Training									
Unapproved									

FAULT CATEGORY

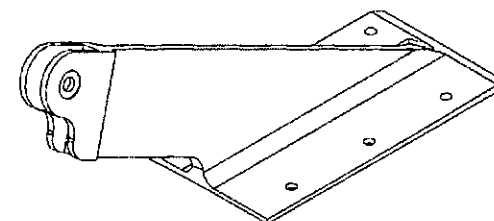
Landing Gear	General	Other
<input type="checkbox"/> Bending	<input type="checkbox"/> Bend	<input type="checkbox"/> Grain
<input type="checkbox"/> Centre Not Concentric to O/S	<input type="checkbox"/> BOM/Route	<input type="checkbox"/> Hardware
<input type="checkbox"/> Cracks	<input type="checkbox"/> Broken/Damaged	<input type="checkbox"/> Inspection Incomplete
<input type="checkbox"/> Crushed/Crimped	<input type="checkbox"/> Burrs	<input type="checkbox"/> Instructions Incomplete/Unclear
<input type="checkbox"/> Cuffs	<input type="checkbox"/> Contamination	<input type="checkbox"/> Maintenance
<input type="checkbox"/> Heat Treat	<input type="checkbox"/> Countersink	<input type="checkbox"/> Mislabeled
<input type="checkbox"/> Inspection Strip in Tube	<input type="checkbox"/> Cut Too Short	<input type="checkbox"/> Misread
<input type="checkbox"/> Ripples in Bend	<input type="checkbox"/> Drill Holes	<input type="checkbox"/> Offset
<input type="checkbox"/> Torque Waves in Extrusion	<input type="checkbox"/> Drawing	<input type="checkbox"/> Out of Calibration
<input type="checkbox"/> Turning Sequence	<input type="checkbox"/> Finish	<input type="checkbox"/> Out of Sequence
<input type="checkbox"/> Wave/Twist in Tube	<input type="checkbox"/> Folio	<input type="checkbox"/> Outside Dimensions
		<input type="checkbox"/> Ovalized
		<input type="checkbox"/> Over/Under tolerance
		<input type="checkbox"/> Part Incorrect
		<input type="checkbox"/> Part Lost/Missing
		<input type="checkbox"/> Part Moved
		<input type="checkbox"/> Positioned Wrong
		<input type="checkbox"/> Power Loss/Surge
		<input type="checkbox"/> Pressure/Forced
		<input type="checkbox"/> Temperature/Cure
		<input type="checkbox"/> Weld
		<input type="checkbox"/> Wrong Stock Pulled
		<input type="checkbox"/> Other

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NOTES:

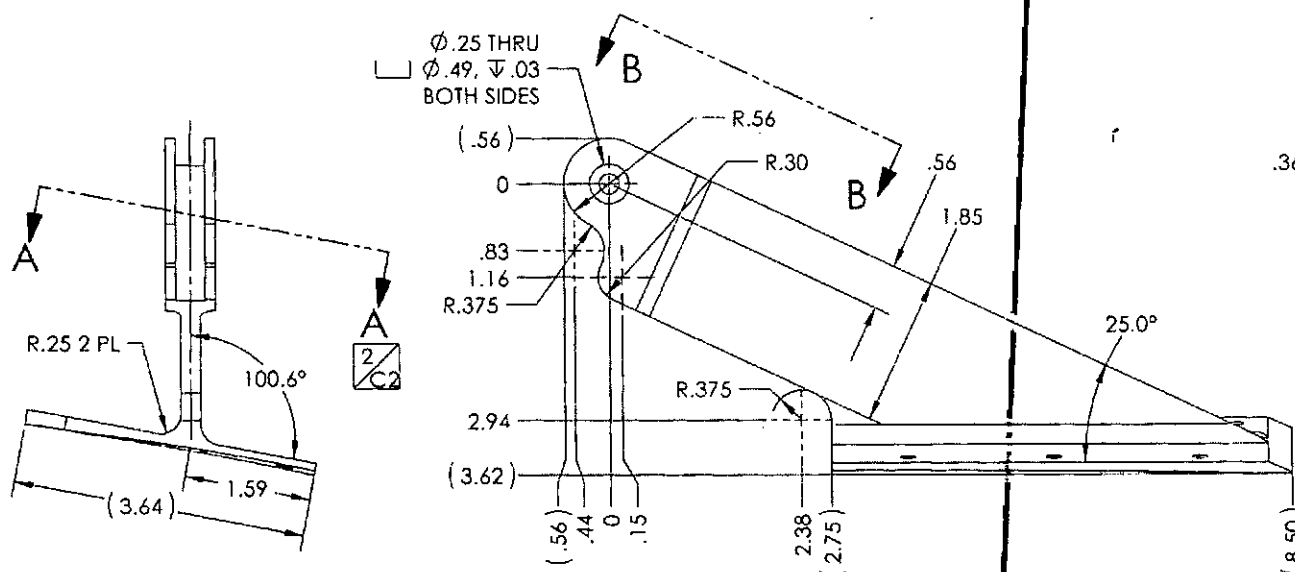
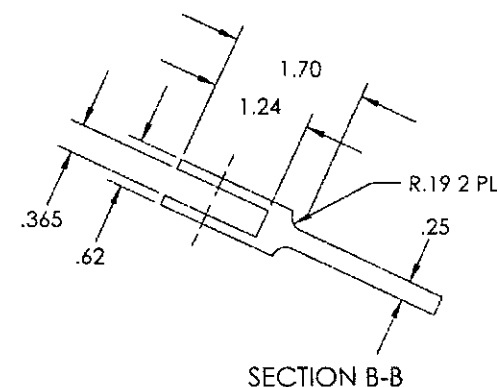
- 1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12.
- 2 FINISH: ANODIZE PER MIL STD-A-8625, TYPE III, CLASS 2, COLOR BLACK: PRETREAT PRC-DESOTO PR-148 ADHESION PROMOTER; PRIME IAW MIL-P-23377J TYPE I CLASS N.
- 3 PART DIMENSIONS CONTROLLED BY CAD MODEL
FILE NAME: 647.9610 NC LH FWD WIPER DEFLECTOR.SLDPRJT, LAST MODIFIED 06/30/10.
- 4 PART DIMENSIONS CONTROLLED BY CAD MODEL
FILE NAME: 647.9611 NC LH AFT WIPER DEFLECTOR.SLDPRJT, LAST MODIFIED 06/30/10.
- 5 PART DIMENSIONS CONTROLLED BY CAD MODEL
FILE NAME: 647.9612 NC RH FWD WIPER DEFLECTOR.SLDPRJT, LAST MODIFIED 06/30/10.
- 6 PART DIMENSIONS CONTROLLED BY CAD MODEL
FILE NAME: 647.9613 NC RH AFT WIPER DEFLECTOR.SLDPRJT, LAST MODIFIED 06/30/10.
7. DEBURR AND BREAK ALL SHARP EDGES.
8. IDENTIFY IAW MPP-120. LASER ETCH P/N REVISION, 12 PT. CENTURY GOTHIC.

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
1	LAST MODIFICATION RELEASE P/N		
2	WIPER RELEASE	06/30/10	P. BRAVO



Q4562
P/13-01-2

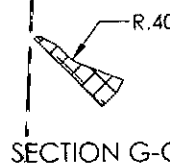
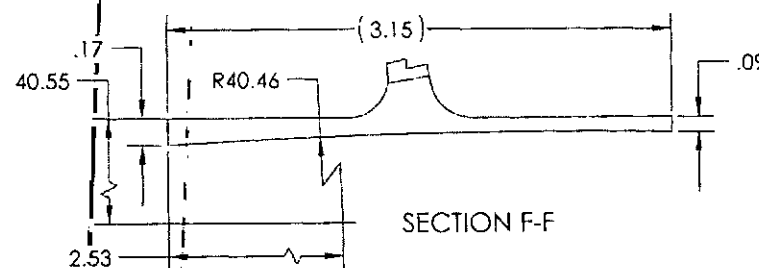
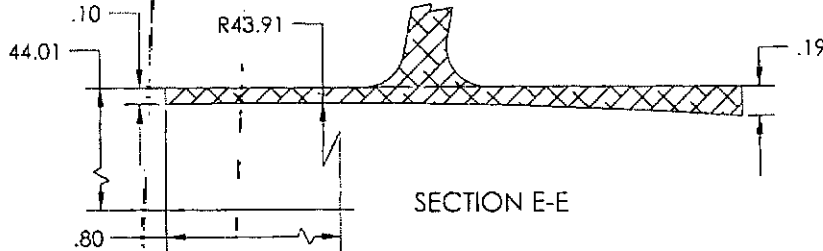
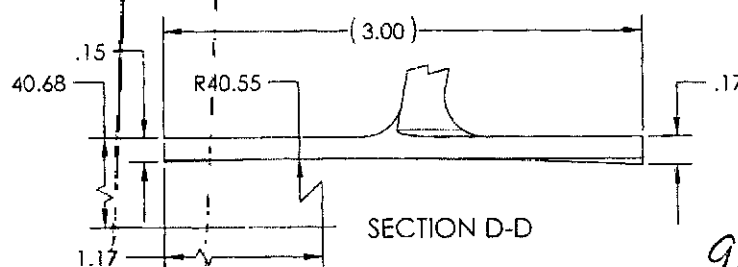
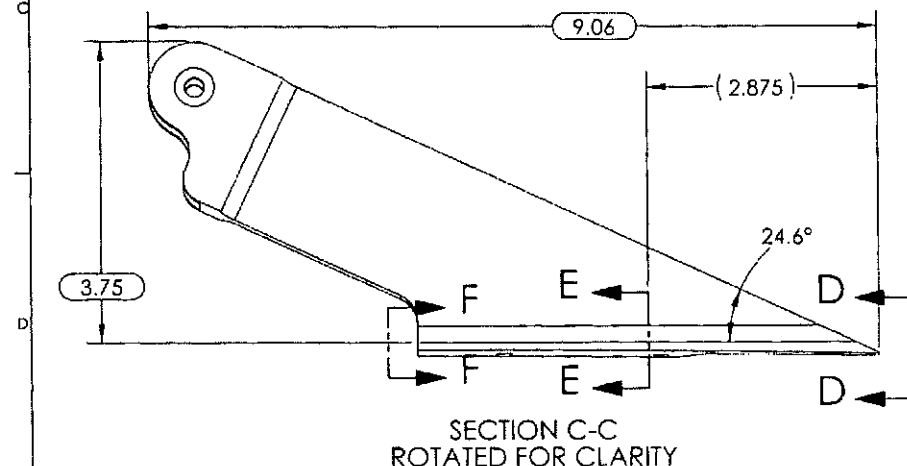
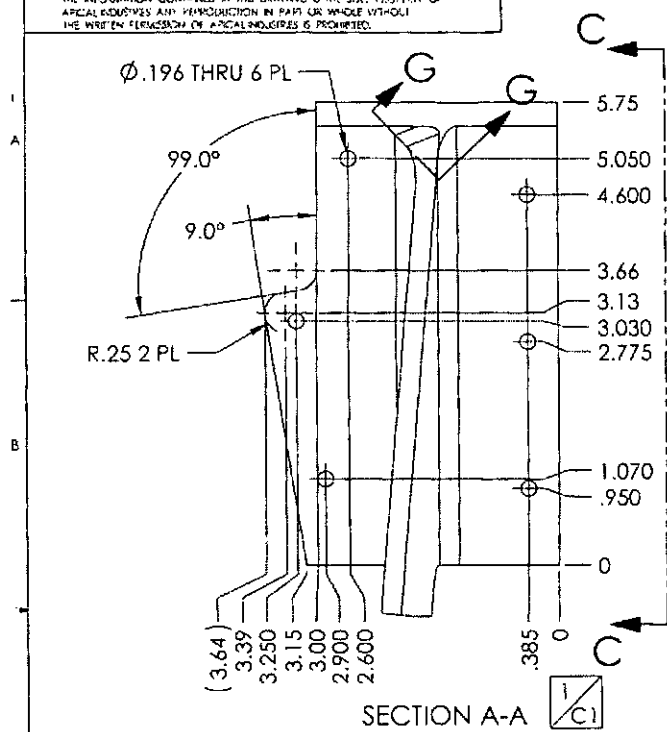
647.9610 SHOWN
647.9612 OPPOSITE



647.9613	RH AFT WIPER DEFLECTOR	△	△	△
647.9612	RH FWD WIPER DEFLECTOR	△	△	△
647.9611	LH AFT WIPER DEFLECTOR	△	△	△
647.9610	LH FWD WIPER DEFLECTOR			
QTY	PART #	DESCRIPTION	MATL	SPEC.
PARTS LIST				
1	647.9600	WIPER DEFLECTOR		
APICAL INDUSTRIES				
2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760) 724-5300				
WIPER DEFLECTOR				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS MILLIMETERS FRACTIONS DECIMALS MILLIMETERS FRACTIONS DECIMALS MILLIMETERS FRACTIONS DECIMALS MILLIMETERS	REV	DATE	QTY	REV
B	07/12/10	647.9600		RVC
SCALE: NONE			SHEET 1 OF 5	

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES AND REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

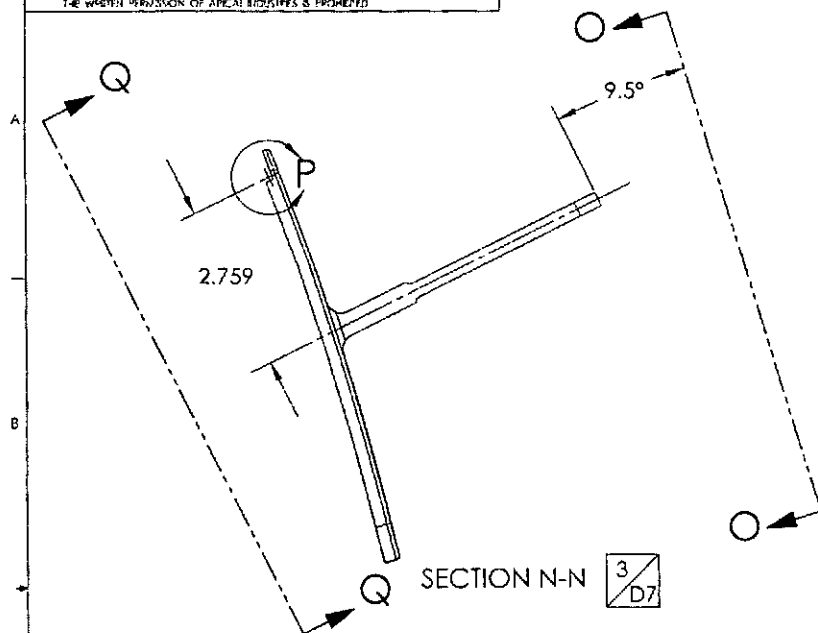
REV.	DESCRIPTION	DATE	APPROVED



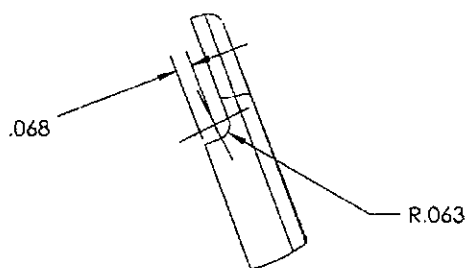
ORIGINAL DATE DRAWN BY CHECKED BY DATE APPROVED BY	APICAL INDUSTRIES 2808 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300 WIPER DEFLECTOR
DRAFTSMAN CHECKED DATE APPROVED	SHEET NO. 07/11/16 REV. NO. 647.9600 SCALE NONE SHEET 2 OF 5

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

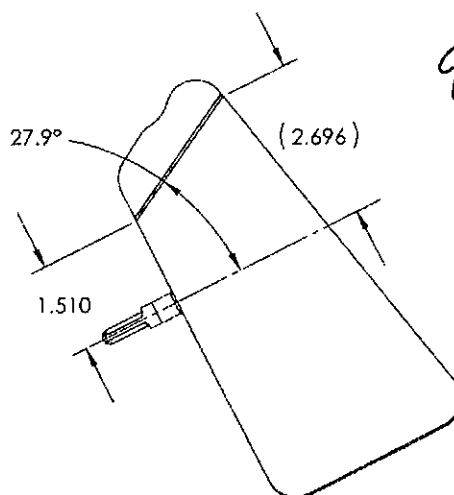
REV	DESCRIPTION	DATE	APPROVED



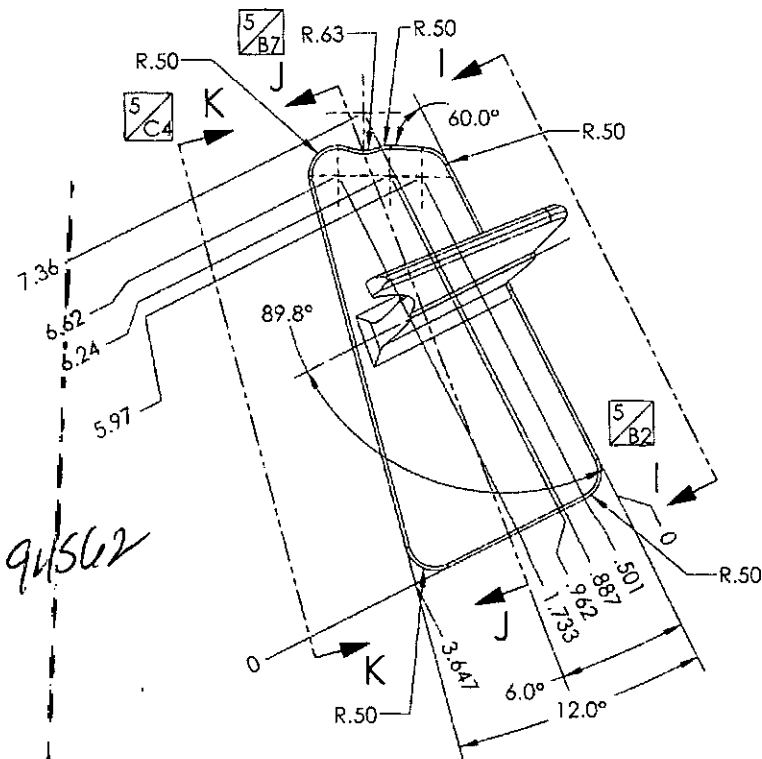
SECTION N-N



DETAIL P



SECTION Q-Q

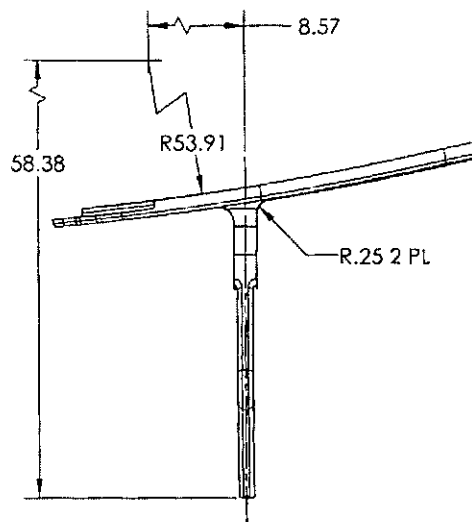


SECTION O-O

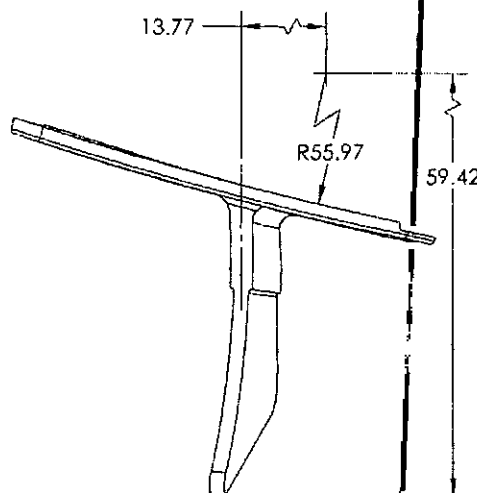
ORIGINAL DATE DRAWN BY CHECKED DRAWING APPROVAL DATE & TIME	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760) 724-5300
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 3 PLACES DECIMALS ± .003 ANGLES ± .5°	WIPER DEFLECTOR Q74426 647.9600 SCALE NONE 1 SHEET 4 OF 5

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

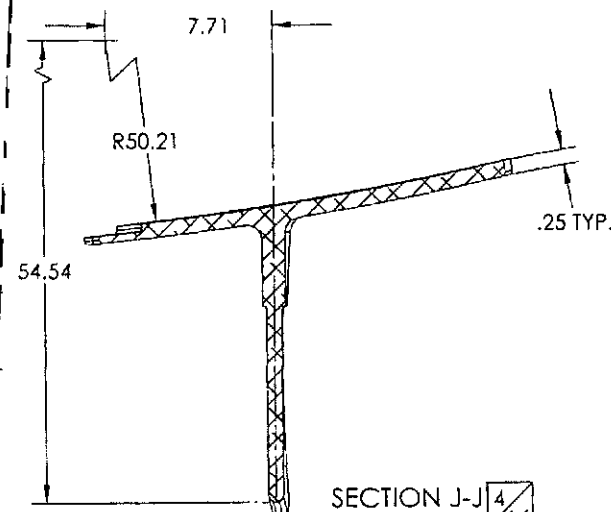
REV	DESCRIPTION	DATE	APPROVED



SECTION I-I 4/B7



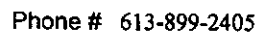
SECTION K-K 4/B5



SECTION J-J 4/A6

Q4562

ORIGINAL DATE DRAWN BY: J. JACKSON CHECKED BY: P. BRADY DESIGNED BY: J. BRADY CONTRACT NO.	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300 WIPER DEFLECTOR
UNLESS OTHERWISE APPROVED DIMENSIONS ARE IN INCHES DIMENSIONS ARE TOLERANCES ARE UNLESS OTHERWISE SPECIFIED	DATE: 07/26/86 Dwg. NO. 647.9600 SCALE: NONE SHEET 5 OF 5



Date	Invoice #
7/11/2013	595

Ship To
Main Finished Goods Location
Dart Aerospace
1270 Aberdeen Street
Hawksbury, Ontario
K6A 1K7

P.O. No.	Ship	Via	FOB	Project
19277	7/11/2013	Federal Express	Archer	

Qty	Item Code	Description
30 ✓	Sales ✓	647.9610P AL Fwd Wiper Deflector HST (ON) on sales
		SP13-7-16.



2228 Gladwin Cres.
Ottawa, Ont.
K1B 4S6


Telephone (613) 899-2405
Fax (613) 226-1719

Certificate of Compliance

To:
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury Ont.
K6A 1K7

Po Number	Part Number	Quantities
19277	.647.9610P	30

It is hereby certified that all articles mentioned above are in conformance with the requirements, specification and drawings as listed on customer purchase order number, 19277 issued by Dart Aerospace Inc.



Andrew Malcolm
Inspector
Archer Precision Inc.
2228 Gladwin Cress.
Ottawa, Ontario
K1B 4S6

Inspection Report

Customer Name Dart Aerospace			QTY 30	DWG # 647.9600	REV. N/C	Part Name WIPER DEFLECTOR			Date July 11/13	Lot#	Job # 731-1					
Page 1 of		Inspection Interval		Special Notes Dart PO# 19277												
Item #	DWG. Dim	Tolerance	Operator	QA First		QA Final		2	3	4	5	6	7	8	9	10
	Rev	N/C	First Off	A	R	A	R									
	MAT	6061	SUPPLIED	✓		✓										
	SUB	BLK ANO	NONE	✓		✓										
	Deburr	YES	YES	✓		✓										
1	R.25	±.03	PP	✓		✓										
2	3.64	REF	3.643	✓		✓		3.641	3.642	3.646	3.642	3.640	3.638	3.642	3.641	3.635
3	1.59	±.03	PP	✓		✓										
4	100.6°	±.5°	PP	✓		✓										
5	Ø.25	THRU	0.249	✓		✓		0.249	0.249	0.249	0.249	0.249	0.249	0.249	0.249	0.249
6	Ø.49	±.03	0.495	✓		✓		0.490	0.490	0.492	0.490	0.490	0.490	0.490	0.490	0.490
7	↓.03	±.03	0.028	✓		✓		0.028	0.028	0.029	0.028	0.029	0.029	0.029	0.029	0.028
8	2X	-	2	✓		✓		2	2	2	2	2	2	2	2	2
9	.56	REF	0.562	✓		✓		0.562	0.561	0.561	0.561	0.561	0.561	0.562	0.561	0.562
10	.83	±.03	PP	✓		✓										
11	1.16	±.03	PP	✓		✓										
12	R.375	±.01	PP	✓		✓										
13	2.94	±.03	PP	✓		✓										
14	3.62	REF	PP	✓		✓										
15	.56	REF	PP	✓		✓										
16	.44	±.03	PP	✓		✓										
17	.15	±.03	PP	✓		✓										
18	R.375	±.01	PP	✓		✓										
19	2.83	±.03	PP	✓		✓										
20	2.75	REF	PP	✓		✓										
21	8.50	REF	PP	✓		✓										
22	25.°	±.5°	PP	✓		✓										

23	1.85	±.03	1.850	✓	✓	1.850	1.850	1.850	1.850	1.850	1.850	1.850	1.850	1.850	1.850	1.850	1.850
24	.56	±.03	PP	✓	✓												
25	R.30	±.03	PP	✓	✓												
26	R.56	±.03	PP	✓	✓												
27	.365	±.01	0.365	✓	✓	0.364	0.364	0.364	0.364	0.364	0.364	0.364	0.364	0.364	0.364	0.364	0.364
28	.62	±.03	0.615	✓	✓	0.622	0.620	0.620	0.620	0.620	0.620	0.620	0.620	0.620	0.620	0.620	0.620
29	1.24	±.03	1.232	✓	✓	1.233	1.233	1.234	1.233	1.235	1.232	1.232	1.232	1.232	1.232	1.232	1.232
30	1.70	±.03	PP	✓	✓												
31	R.19	±.03	PP	✓	✓												
32	.25	±.03	0.245	✓	✓	0.252	0.252	0.250	0.250	0.250	0.250	0.251	0.251	0.251	0.251	0.251	0.251
33	Ø.196	±.01	0.205	✓	✓	0.202	0.200	0.203	0.204	0.203	0.204	0.204	0.204	0.204	0.204	0.204	0.204
34	99°	±.5°	PP	✓	✓												
35	9°	±.5°	PP	✓	✓												
36	R.25	±.01	PP	✓	✓												
37	3.64	REF	PP	✓	✓												
38	3.39	±.01	PP	✓	✓												
39	3.250	±.005	2.250	✓	✓												
40	3.15	±.01	PP	✓	✓												
41	3.00	±.01	PP	✓	✓												
42	2.900	±.005	2.905	✓	✓												
43	2.600	±.005	2.605	✓	✓	2.605	2.604	2.604	2.604	2.604	2.603	2.605	2.605	2.605	2.605	2.605	2.605
44	.385	±.005	0.389	✓	✓												
45	.950	±.005	0.9498	✓	✓												
46	1.070	±.005	1.070	✓	✓												
47	2.775	±.005	2.774	✓	✓												
48	3.030	±.005	3.0296	✓	✓												
49	3.13	±.01	PP	✓	✓												
50	3.66	±.01	PP	✓	✓												
51	4.600	±.005	4.600	✓	✓												
52	5.050	±.005	5.049	✓	✓	5.049	5.048	5.048	5.047	5.047	5.048	5.048	5.048	5.048	5.048	5.047	5.047
53	5.75	±.01	5.763	✓	✓	5.752	5.752	5.749	5.746	5.753	5.750	5.752	5.752	5.752	5.752	5.752	5.752
54	.15	±.01	0.146	✓	✓	0.149	0.148	0.142	0.140	0.144	0.149	0.148	0.148	0.148	0.148	0.146	0.146
55	40.68	±.01	PP	✓	✓												
56	1.17	±.01	PP	✓	✓												
57	R40.55	±.01	PP	✓	✓												

[illegible]



Inspection Report

Customer Name Dart Aerospace			QTY 30	DWG # 647.9600		REV. N/C	Part Name WIPER DEFLECTOR			Date July 11/13	Lot#	Job # 731-1			
Page 1 of _____			Inspection Interval		Special Notes Dart PO# 19277										
Item #	DWG. Dim	Tolerance	Operator First Off	QA First A R	QA Final A R	21	22	23	24	25	26	27	28	29	30
	Rev	N/C													
	MAT	6061													
	SUB	BLK ANO													
	Deburr	YES													
1	R.25	±.03													
2	3.64	REF				3.636	3.640	3.634	3.630	3.633	3.632	3.633	3.630	3.639	3.637
3	1.59	±.03													
4	100.6°	±.5°													
5	Ø.25	THRU				0.250	0.250	0.250	0.250	0.250	0.250	0.250	0.250	0.250	0.250
6	Ø.49	±.03				0.493	0.493	0.493	0.495	0.490	0.490	0.490	0.490	0.490	0.490
7	1.03	±.03				0.030	0.032	0.030	0.030	0.028	0.028	0.028	0.028	0.028	0.028
8	2X	-				2	2	2	2	2	2	2	2	2	2
9	.56	REF				0.561	0.560	0.560	0.562	0.561	0.562	0.562	0.562	0.562	0.561
10	.83	±.03				0.830									
11	1.16	±.03													
12	R.375	±.01													
13	2.94	±.03													
14	3.62	REF													
15	.56	REF													
16	.44	±.03													
17	.15	±.03													
18	R.375	±.01													
19	2.83	±.03													
20	2.75	REF													
21	8.50	REF													
22	25.°	±.5°													

23	1.85	±.03						1.842	1.849	1.849	1.849	1.849	1.849	1.849	1.849	1.849	1.849
24	.56	±.03															
25	R.30	±.03															
26	R.56	±.03															
27	.365	±.01						0.364	0.364	0.364	0.364	0.364	0.364	0.364	0.364	0.364	0.364
28	.62	±.03						0.619	0.619	0.619	0.619	0.619	0.619	0.619	0.619	0.619	0.619
29	1.24	±.03						1.234	1.234	1.233	1.233	1.232	1.232	1.232	1.232	1.234	1.234
30	1.70	±.03															
31	R.19	±.03															
32	.25	±.03						0.251	0.251	0.251	0.251	0.250	0.252	0.250	0.250	0.250	0.250
33	Ø.196	±.01						0.203	0.203	0.203	0.203	0.203	0.203	0.203	0.203	0.203	0.203
34	99.°	±.5°															
35	9.°	±.5°															
36	R.25	±.01															
37	3.64	REF															
38	3.39	±.01															
39	3.250	±.005															
40	3.15	±.01															
41	3.00	±.01															
42	2.900	±.005															
43	2.600	±.005						2.605	2.604	2.604	2.604	2.604	2.605	2.603	2.605	2.605	2.605
44	.385	±.005															
45	.950	±.005															
46	1.070	±.005															
47	2.775	±.005															
48	3.030	±.005															
49	3.13	±.01															
50	3.66	±.01															
51	4.600	±.005															
52	5.050	±.005						5.049	5.048	5.048	5.049	5.049	5.049	5.049	5.049	5.049	5.049
53	5.75	±.01						5.748	5.746	5.746	5.752	5.763	5.751	5.754	5.748	5.756	5.753
54	.15	±.01						0.146	0.145	0.149	0.143	0.140	0.146	0.147	0.148	0.142	0.146
55	40.68	±.01															
56	1.17	±.01															
57	R40.55	±.01															

[illegible]

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577

***OUTSTANDING PO REPRINT

Purchase Order ID PO19277

Purchase Order Date 3/7/2013

PO Print Date 6/3/2013

Page Number 1 of 4

Order From :

VC-GLO001

ARCHER PRECISION INC.
2228 GLADWIN CRESENT
OTTAWA, ON K1B 4S6
CA

Contact Name
Vendor Phone 613 899 2405
Vendor Fax
Vendor Account Nbr

Buyer Brigitte Golden
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

REVISED \$

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty	Unit Price	Extended P
----------	--	------------------------	----------------------	---------	------------	------------

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Pri
1	647.9610P	LH Fwd Wiper Deflector	3/11/2013 Yes	30.00 Each	Day & Ross coll	\$340.0000	\$10,200

Special Inst: As per DWG: 647.9600
B94562

Line Total: \$10,200

2	647.9611P	LH Aft Wiper Deflector	3/11/2013 Yes	30.00 Each	Day & Ross coll	\$390.0000	\$11,700
---	-----------	------------------------	------------------	---------------	-----------------	------------	----------

Special Inst: Same as above

Line Total: \$11,700

6/3/2013



A.T.G. Industries Inc.
731, rue Industrielle Rd.
PLATING DEPARTMENT
Rockland, On K4K 1T2
Canada
Ph: (613) 446-4544
Fax: (613) 446-4556

Pack List

Number: 62574

Date: 20-Aug-13

To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ship To


DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms		Ship Via	
Quantity	Description		
1 lot	Part: ASST 6 PCS 646.3717 12 PCS 646.3719 20 PCS 646.3715 10 PCS 646.3718 4 PCS 647.9312 30 PCS 647.9610 HARD ANODIZE BLACK MIL-A-8625 TYPE III CLASS 2 PRIME MIL-P-23377J TYPE I CLASS N Job: 20130523	Rev:	Line:
Certificate of Conformance			
A.T.G. Industries certifies that all items in this shipment are in conformance with all requirements, specifications and drawings referenced in the purchase order.			
ISO 9001 : 2008 REGISTERED ATG SALES-2010 TERMS APPLY			
DATE: 20/8/13			
CERTIFIED SIGNATURE: 			
RECEIVER SIGNATURE: _____			

space Ltd.
rdeen Street
bury, ON K6A 1K7
13 632 9577

OUTSTANDING PO REPRINT

Purchase Order ID PO20678

Purchase Order Date 7/24/2013

PO Print Date 8/20/2013

Page Number 3 of 4

Order From :

VC-ATG001

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

Contact Name		Buyer	Brigitte Golden
Vendor Phone	613-446-4544	Requisition Nbr	
Vendor Fax	613-446-4556	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	CAD
		FOB	Destination-Collect

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty	Unit Price	Extended Price
10	103012	646.3718 CUSTOM WASHER.	8/2/2013 Yes	10.00	\$8.4780	\$84.78

Ship Method Yours ppd

Special Inst: SAME AS ABOVE

Line Total: \$84.78

11	101750	647.9312 BRACKET.	8/2/2013 Yes	4.00	\$8.4780	\$33.91
----	--------	-------------------	-----------------	------	----------	---------

Ship Method Yours ppd

Special Inst: SAME AS ABOVE

Line Total: \$33.91

12	94562	647.9610 WIPER DEFLECTOR	8/2/2013 Yes	30.00	\$8.4780	\$254.34
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Ship Method Yours ppd

Special Inst: SAME AS ABOVE

Line Total: \$254.34

8/20/2013

